LEOCO CORPORATION PRODUCTION SPECIFICATION No. S-21-DCJK REV 1

* DC Power Jack Connector *

This product specification contains the test method, the general performance and requirements For Φ2.0 and Φ2.5 DCJK Connector.

1. Construction and dimensions shall be in accordance with the referenced drawings.

产品结构和尺寸依据所提的产品图面

2. Characteristics 特性:

Current rating额定电流: 2 A

Voltage rating额定电压: 50V DC, AC

Temperature range适用温度: -20°C to +80°C

3. Electrical performance 电气特性:

ITEM 项目	DESCRIPTION 内容	TEST METHOD & CONDITION 测试方法及条件	REQUIREMENT 要求
3-1	Contact resistance 接触阻抗	It should be tested in accordance with method EIA-364-23.	40 m $Ω$ max.
3-2	Insulation resistance 绝缘阻抗	It should be tested in accordance with method EIA-364-21.	100 MΩ min.
3-3	Withstanding voltage 耐电压测试	Connectors shall be tested in accordance with method EIA-364-20 when the AC 500 V rms for one minute applied between adjacent contacts.	Neither flashover sparkover nor dielectric breakdown.

4. Mechanical Performance:

ITEM	DESCRIPTION	TEST METHOD & CONDITION	REQUIREMENT
项目	内容	测试方法及条件	要求
4-1	Insertion Force 配合插入力	Insert the phone plug to the jack connector at a constant speed of 25 mm / minute.	3~30N
4-2	Withdraw Force 配合拨出力	Extract the phone plug from the jack connector at a constant speed of 25 mm / minute.	3~30N
4-3	Durability 耐久性	The phone jack connector shall be	No defects. Contact resistance shall be $80m\Omega$ max.

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5. Environmental Performance 环境特性:						
ITEM 项目	DESCRIPTION 内容	TEST METHOD & CONDITION 测试方法及条件	REQUIREMENT 要求			
5-1	Humidity 耐湿性	It should be tested in accordance with method EIA-364-31: Temperature: 40±2 °C Humidity: 90 ~ 95 % (RH) Period: 96 hours.	No damage. Contact resistance shall be $80m\Omega$ max.			
5-2	Salt Spray 盐雾测试	connector shall be tested in accordance with method EIA-364-26 (Terminal after reflow treatment) Temperature:35±2°C Density: 5% in weight. Period: 24hours	Visual: No damage. Contact resistance shall be $80m\Omega$ max.			
5-3	Thermal Shock 冷热冲击	Expose to 10 cycles of: Temperature °C Duration (Minutes) -30 +0/-3 30 +70 +3/-0 30 Per EIA-364-32.	Visual: No damage Contact resistance shall be $80m\Omega$ max.			
5-4	Solder ability 着锡性	Connector termination ends shall be checked for solder ability in accordance with method EIA-364-52 Solder temperature:245±5°C Immersion period:5±0.5sec.	No damage Minimum:80% of immersed area.			
5-5	Resistance to soldering heat 耐高温焊接	Specimen shall be mounted on PCB. Solder temperature:260±5℃ Immersion period:5±0.5sec.	No damage and deformation.			
APPR	BY: Chard	CHKD BY: Angel	SPEC BY: Spring			